



PATENT ABSTRACTS OF JAPAN

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intervals of perforation is changed, thereby it is possible to enhance the aesthetic view of the web article.

(57) Abstract:

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PURPOSE: To make it possible to always cut a web in a perforation forming part so as to aim at enhancing the aesthetic view by actuating a web cutting device in response to a signal which is delivered when a final perforation forming part comes to a web cutting position from a perforation forming position.

CONSTITUTION: A web Q paid out from a web roll by a pay-out device is perforated at predetermined intervals by a perforation forming device 3, and a rolled web body S is formed around a winding core 71 at a web wind-up position B by a web wind-up device. Further, after the perforation are formed by a length corresponding to one article, when a measuring device 91 measures a predetermined running distance of the web in accordance with a signal L_1 indicating this condition, that is, when the web runs from a perforation forming position D to a web cutting position E, a web cutting device 5 is operated to allow rolls 51A, 51B to make contact with each other so as to apply a tension to the web R between a pair of upper rollers 50, and the web is cut in the perforation forming part. Thus, it is possible to cut a web always in a perforation forming part even though the

